Quality Clause 242902 – Fasteners and Procurement Specifications (07/01/2025 - Rev A)

Documentation of dimensional, chemical, physical and non-destructive tests, as required by specifications such as QQ-N-286, FF-S-86E, FF-S-200B or MIL-S-1222, must be emailed to [BirdJohnsonCerts@fmdefense.com](mailto:BirdJohnsonCerts@fmdefense.com) with the purchase order (PO) number and part number referenced in the email subject line in the following format: “Documentation for PO XXXXXXXXXX, Part Number YYYYYYYYY”.

Documentation (including hard copy and faxed documents when requested by Bird Johnson Propeller Company) must be legible and of reproducible quality. Files cannot contain macros or executables. No hard copy certifications are required to accompany the shipment.

In accordance with MIL-DTL-18240, Type N, locking device, if specified, shall be a nylon plug/pellet inserted in a drilled hole for the appropriate size fastener. MIL-DTL-18240 does not apply to fastener sizes not covered in the MIL specification. Patch/strip locking elements are specifically prohibited.

Fasteners shall be packaged and preserved in a manner appropriate to prevent any damage to the threads or other working surfaces during shipment. In addition, all bolts with a major thread diameter greater than 1/2", as well as all Monel bolts (regardless of size), require individual thread protection.